

Dart Hawkesbury 1270 Aberdeen St Hawkesbury, ON K6A 1K7 Canada Tel (613) 632-5200

Purchasing Receipts

PO038929	Supplier	No	No	ierms			No	Project	Equipment ID	Order Qty	Due Date	Received Quantity	Accounting Job No	Serial No	Status	Receive Date	Price/Unit	Aging
	MECO02- VU	3	1	Net 30	M7075T6S1.000X5.0	7075-T6 Sheet1** Thick Plate X 5** Wide: MATERIAL: 7075- T6/T62 ALUMINUM SHEET AS PER QQ-A-250/12 OR AMS-QQ-A- 250/12 OR AMS				12	2/23/2018	12		S044630	Stock		\$ 21.75 / ft	Days
		4	-	69	M7075T6S1.250X2.75							12		5044631	Stock	2/22/2018	\$ 34 30 / ft	
					-	4045 OR ASTM B209 receive ft W7075T6S1.250*** X2.750*** Cut From Plate: MATERIAL: 7075-T6/T62 ALUMINUM SHEET AS PER QQ-A-250/12 OR AMS-QQ-A-250/12 OR AMS-QQ-A-250/12 OR AMS-QG-A-07075-T6/T6S Sheet 6** Thick Plate X 0.25** Wide: MATERIAL: 7075-												
		5		P	M7075T6S6.000X0.25	7075-T6S Sheet 6"" Thick Plate X 0.25"" Wide :				36		36	s	044632 S	Stock 2	/22/2018 \$	20.75/ft	0
		7				7075-T6S Sheet 375"" Thick Plate X MATERIAL: 7075- T6/T62 ALUMINUM SHEET AS PER 20-A-250/12 OR AMS-Q0-A- 10/45 OR ASTM				12		12	so	44633 St	ock 2/2	22/2018 \$ 2	5.68 / ft	0
		9			0 M T A S Q A 4(A: M M T E AL S Q Q A A 25 40 A 40 A 5 A 5 A 6 A 6 A 7 A 7 A 8 A 8 A 8 A 8 A 8 A 8 A 8 A 8	"" Thick Plate X .75" Wide: .75" Wide: .75" Wide: .75" Mide: .75"						12	504	Sto	2/22	\$ 18	.47/ft	0
	12			M707	: M 707 ALU SHI QQ AM: 250 404	75-T6 Sheet 50"" X 2.000"" ATTERIAL: 5-T6/T62 JMINUM EET AS PER A-250/12 OR 5-QC-A- /12 OR AMS 5 OR ASTM 9 receive ft						12	S0446	35 Stock	2/22/2	018 \$ 20.1:	2/ft	0

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2				
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No	Supplier	Line Item No	Rel No	Terms	Purchased Item	Description	For Part No	Equipment ID	Order Qty	Due Date	Received Quantity	Accounting Job No	Serial No	Status	Receive Date	Price/Unit	Aging Days
		13			M7075T6S0.375X5.000	M7075T6S0.375 X 5.000 : MATERIAL: 7075- T6/T62 ALUMINUM SHEET AS PER QQ-A-250/12 OR AMS-QQ-A- 250/12 OR AMS 4045 OR ASTM 3209 receive ft					12		S044636	Stock	2/22/2018	\$ 18.10 / ft	0
								Total:	108		108						

Plex 2/22/2018 1:49 PM Dart.Dubois.Pascal



CERTIFICATE OF CONFORMANCE PACKING SLIP

Page 1 of 1

Shipment No: 3519256 DART AEROSPACE LTD HAWKESBURY, ON 3519256-2 1270 ABERDEEN BOL No Deliver To: K6A 1K7 CA DART AEROSPACE LTD HAWKESBURY, ON MANITOULIN 1270 ABERDEEN KGA 1K7 CAN Carrier Ship To: HAWKESBURY, ON K6A 1K7 DART AEROSPACE LTD Freight Terms 1270 ABERDEEN Prepaid Sold To: ORIGIN F.0.B. MISSISSAUGA, ON L5N 2150 ARGENTIA ROAD A. M. CASTLE & CO. Date Shipped Ship From: 21-FEB-18 2K7 CAN

Shipment Dataile	ile					000	
				LINA	Final Destination Branch - 10K	ncn - 10K	
					1		
Order No	Line No		Item No	Desc	Description	NA .	
5033891	-		752188.MO	1.000	10.PL. 7075.T651.	1.0000.PL. 7075.T651.ALUMINUM.USI.48.5000.144.5000	5000,144,5000
					2SIDED TO 5 IN	SUI 2SIDED TO 5 IN (* 1250/0000 IN) X 144.5 II	SUI 2SIDED TO 5 IN (* 1250/0000 IN) X 144.5 IN () - ALUMINUM PI ATE SAW SPECIFICATIONS: AMS OF A 2567.3
				Email	I P/s and certs to:	Email P/s and certs to: clavoie@dartaero com	-A-230/12
Purchase Order No	er No	Part Number	ımber	Orde	Ordered Qtv		Invoice Oto
38929				1.00 PCS	SOC	-	1 00 900
Details	ALL PA	PERWO	ALL PAPERWORK MUST FOLLOW ORDER / CUSTOMER MUST RECEIVE AT TIME OF DELIVERY	ORDER / C	SUSTOMER MUS	T RECEIVE AT TIN	E OF DELIVERY
	ALL MA	TERIAL	ALL MATERIAL MUST HAVE IDENTIFYING MARKINGS EX:HEAT #'S	TEYING MA	RKINGS EX:HE	AT #'S	
	Email P	/s and ce	Email P/s and certs to: clavoie@dartaero.com	taero.com			
	END US	SER: DA	END USER: DART AEROSPACE				
	END US	SE: COM	END USE: COMMERCIAL AIRCRAFT PARTS	T PARTS			
Delivery No.	Mill/Source	Heat	at Number	Mech Id	PCS	Width (IN) Leng	Width (IN) Length (IN) Shipped Ott./(BC)
121613058	CONSTELLIUM ROLLED	1			1		75.2348
	PRODUCTS		A Julia San and A				

Date Printed: 21-FEB-2018 02:44:32 PM for credit.
Reviewed by Authorized Castle Metals Representative:

We hereby ceruly the material covered by this certification conforms in accordance. Lest reports are on the subject to examination. All claims for defective material are

Altons and has been found to meet the applicable requirements for the material, uncluding any specifications forming a part of the rescription writing to A IA Castle & Co, writin 60 days of the shipment. Material cut to the customes cannot be returned

Name:

EL9880h2



PACKING SLIP/ CERTIFICATE OF CONFORMANCE

Page 1 of 1

			: 1	Shipment.No:3519256.	
Ship From:	0,	:0:	Ship To:	Deliver To:	
A. M. CASTLE & CO. 2150 ARGENTIA ROAD MISSISSAUGA. ON L5N 2K7 CAN		DART AEROSPÄCE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CA	DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CAN	DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CA	
Date Shipped	F.O.B.	Freight Terms	Carrier	BOL No	
21-FEB-18	ORIGIN	Prepaid	MANITOULIN	3519256-2	

Shipment Details			Final Destir	Final Destination Branch - TOR	
				Q.	
Order No	Line No	Item No	Description	1	
5033891	2	752114.MO	1.2500.PL.7	1.2500.PL. 7075.T651.ALUMINUM.USI.48.5000.144.5000	JSI.48.5000 144 5000
			CUT 2SIDE	TO 2.75 IN () .1250/.	CUT 2SIDED TO 2.75 IN () .1250/0000 IN) X 144.5 IN () -
			ALUMINOM	PLATE SAW SPECIFIC	ALUMINUM PLATE SAW SPECIFICATIONS: AMS-QQ-A-250/12
			Email P/s ar	Email P/s and certs to: clavoie@dartaero.com	rtaero.com
Purchase Order No		Part Number	Ordered Qty		Invoice Otv
38929			1.00 PCS		1.00 PCS
Details	ALL PAPERWORK	WORK MUST FOLLOW O	RDER / CUSTO	MER MUST RECEIVE	MUST FOLLOW ORDER / CUSTOMER MUST RECEIVE AT TIME OF DELIVERY
	ALL MATER	ALL MATERIAL MUST HAVE IDENTIFYING MARKINGS EX:HEAT #'S	YING MARKING	SS EX:HEAT #'S	
	Email P/s and certs	d certs to: clavoie@dartaero.com	sro.com		
	END USER: DART	DART AEROSPACE			
	END USE: C	END USE: COMMERCIAL AIRCRAFT PARTS	PARTS		
Delivery No. Mill	Mill/Source	Heat Number	Mech Id PCS		Width (IN) Length (IN) Shipped Oty(I BS)
121613058 CON	CONSTELLIUM		_		51.4127
PRO	PRODUCTS	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1			
	1				

We hereby certify the national covered by this certification conforms in accordance with the above specification for the description. All claims for defective material are waived plays of the description of the shapers and on file subject to examination. All claims for defective material are waived plays of the castle of Co. within 60 days of the shapens. Harvistate contest safe plays the customer cannot be returned for contest. And the contest safe of the customer cannot be returned for contest safe of the contest safe

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CERTIFICATE OF CONFORMANCE PACKING SLIP

A. M. Castle & Co.

Page 1 of 1

_Shipment No: 3519256 DART AEROSPACE LTD HAWKESBURY, ON 3519256-2 1270 ABERDEEN BOL No Deliver To: K6A 1K7 CA DART AEROSPACE LTD HAWKESBURY, ON 1270 ABERDEEN MANITOULIN K6A 1K7 CAN Carrier Ship To: HAWKESBURY, ON K6A 1K7 DART AEROSPACE LTD Freight Terms 1270 ABERDEEN Prepaid Sold To: ORIGIN F.O.B. MISSISSAUGA, ON L5N 2150 ARGENTIA ROAD A. M. CASTLE & CO. Date Shipped Ship From: 21-FEB-18 CAN 2K7

Shipment Details	ails			Final D	Final Destination Branch - TOR	nch - TOR		
)		
Order No	Line No	C	Item No	Description	acito			
5033891	3		750023.MO	0.2500.	0.2500.PL.7075.T651.A, UMINUM.48.5000.144.5000	A CMINUM 4	3.5000.144.50	000
	-			2012	CUT 2SIDED TO 6 IN (4 . 1250/0000 IN) X 144.5 IN PLATE SAW SPECIFICATIONS: AMS-00-A-250/12	74 .1250/00 CATIONS: AM	00 IN) X 144.3 IS-QQ-A-250/	CUT 2SIDED TO 6 IN (4 . 1250/0000 IN) X 144.5 IN () - ALUMINUM PLATE SAW SPECIFICATIONS: AMS-0Q-A-250/12
				Email P	Email P/s and certs to: clavoie@dartaero.com	clavoie@darl	laero.com	
Purchase Order No	er No	Part Num	Aumber	Ordered Qty	d Qty		Invoice Otv	1
38929				3.00 PCS	SS		3.00 PCS	
Details	ALL PAPERWORK ALL MATERIAL MU	PERW TERIA	ALL PAPERWORK MUST FOLLOW ORDER / CUSTOMER MUST RECEIVE AT TIME OF DELIVERY ALL MATERIAL MUST HAVE IDENTIFYING MARKINGS EX:HEAT #'S	ORDER / CU	ISTOMER MUS	ST RECEIVE A	AT TIME OF D	ELIVERY
	Email P/s and certs END USER: DART	SER: D	Email P/s and certs to: clavoie@dartaero.com END USER: DART AEROSPACE	taero.com) :		
	END US	SE: CO		T PARTS				
Delivery No.	Mill/Source	I	Heat Number	Mech Id	PCS	Width (IN)	Length (IN)	Shipped Otv(LBS)
121613058	KAISER ALUMINUM		2 4 5 5 2 4 B 4	has	8			68.5650
							1.00	
							5	
We hereby certify the mate lest reports are on file sub for credit.	We hereby certify this material covered by this certification conforms in accordance with test reports are on life subject to evanivation. All claims for defective material are fairly for seeds.	ation conforming for defec	A attorna	Cations and has been four willing to A.M. Castle & (Authors and has been found to meet the ambicable requiements for the material, including in A.M. Castra & Co. within 60 days of the shipment. Material cut to the correct size,	equiements for the male ignition Material cut to the		Strations forming a part of the description that cut by the customer cannot be returned
Reviewed by Authorized C.	Reviewed by Authorized Castle Meials Representative		TALL.	7	10000			

Date Printed: 21-FEB-2018 02:44:32 PM

for credit. Rovigwed by Authorized Castle Metals Representative:

FEB 201018 | Name:



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PACKING SLIP/ CERTIFICATE OF CONFORMANCE

A. M. Castle & Co.

Page 1 of 1

Sold T 1270 A HAWK CA CA ERIAL ERIAL ES and CO ERI DA EI COM	Sold To:	- Shipment No:3519256	o: Ship To: Deliver To:	AEROSPACE LTD DART AEROSPACE LTD DART AEROSPACE LTD ABERDEEN 1270 ABERDEEN 1270 ABERDEEN HAWKESBURY, ON	K6A 1K7 CAN	Freight Terms Carrier BOL No	Prepaid MANITOULIN 3519256-2	Final Destination Branch - TOR		/	COT 25/0ED TO 6 IN (+ . 1250/0000 IN) X 144.5 IN () - ALUMINUM	PLATE SAW SPECIFICATIONS: AMS-QQ-A-250/12	Email P/s and certs to: clavoie@dartaero.com	Invoice Qty	1.00 PCS	ALL PAPERWORK MUST FOLLOW ORDER / CUSTOMER MUST RECEIVE AT TIME OF DELIVERY	ALL MATERIAL MUST HAVE IDENTIFYING MARKINGS EX:HEAT #'S	erts to: clavoie@dartaero.com	RT AEROSPACE	IMERCIAL AIRCRAFT PARTS	at Number Mech Id PCS Width (IN) Length (IN) Shipped Qtv(LBS)	1	
	GA. ON L. GA. ON	Ì	Sold To:	DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7	CA	Freight Terms	Prepaid		Item No	/5006/.MO		_		Part Number		ERWORK MUST FOLLOW O	'ERIAL MUST HAVE IDENTIF	s and certs to: clavoie@dartae	ER: DART AEROSPACE	E: COMMERCIAL AIRCRAFT	Heat Number		

Date Printed: 21-FEB-2018 02:44:32 PM

We hereby ceruly the material covered by this cerulication conforms in accordance with the above specification to the material in the material including the material are way but mining to AM Casile & Co. within 60 days of the shipment. Nament cut no the contenses of publications for the described in the cut by the customer cannot be returned. Reviewed by Authorized Castle Metals Representative.

Name:

FEB 2 P2898



PACKING SLIP/ CERTIFICATE OF CONFORMANCE Page 1 of 1

-Shipment No: 3519256-DART AEROSPACE LTD HAWKESBURY, ON 3519256-2 1270 ABERDEEN BOL No Deliver To: K6A 1K7 CA DART AEROSPACE LTD HAWKESBURY, ON K6A 1K7 CAN 1270 ABERDEEN MANITOULIN Carrier HAWKESBURY, ON K6A 1K7 DART AEROSPACE LTD Freight Terms 1270 ABERDEEN Prepaid Sold To: ORIGIN F.O.B. MISSISSAUGA, ON L5N 2150 ARGENTIA ROAD A. M. CASTLE & CO. Date Shipped Ship From: 21-FEB-18 CAN

Shipment Details	sils			Final L	Final Destination Branch - TOR	Ach - TOR		
						1		
Order No	Line No	0	Item No	Descri	Description C	2		
5033891	5		750157.MO	0.7500	0.7500.PL.7075.T651.ALUMINUM.USI.48.5000.144.5000	JUMINUM.L	JSI.48.5000.14	4.5000
	-			7	SIDED TO 2 IN	1250/00	000 IN) X 144.5	GUT 2SIDED TO 2 IN (1250/0000 IN) X 144.5 IN () - ALUMINUM
	<u> </u>			PLATE	PLATE SAW SPECIFICATIONS: AMS-QQ-A-250/12	CATIONS: AN	AS-QQ-A-250/	12
				Email	Email P/s and certs to: clavoie@dartaero.com	clavoie@dai	taero.com	
Purchase Order No	er No	Part N	Part Number	Ordere	Ordered Qty		Invoice Qtv	tv
38929				1.00 PCS	CS		1.00 PCS	
Details	ALL PA	ALL PAPERWORK I	ORK MUST FOLL	MUST FOLLOW ORDER / CUSTOMER MUST RECEIVE AT TIME OF DELIVERY	JSTOMER MUS	T RECEIVE,	AT TIME OF D	FLIVERY
	ALL MA	ATERIA	ALL MATERIAL MUST HAVE IDENTIFYING MARKINGS EX:HEAT #'S	ENTIFYING MAF	RKINGS EX:HE,	AT #'S		
	Email P	Email P/s and certs	certs to: clavoie@	to: clavoie@dartaero.com				
	END OX	END USER: DART /	ART AEROSPACE					
	END O	SE: CO	END USE: COMMERCIAL AIRCRAFT PARTS	RAFT PARTS				
Delivery No.	Mill/Source		Heat Number	/ Mech Id	PCS	Width (IN)	Length (IN)	Width (IN) Length (IN) Shipped Qtv(LBS)
121613058	KAISER	T		h	-			22.6215
			2 4 7 5 0 6 8 9					
		_						

We hereby certify the material covered by this certification conforms in accordance with he above post finances and has been found to meet the applicable requirements for the material with a material control of the description within 50 days of the shonnent. Material cut to the correct size, or registerial and restormer cannot be imprinted. FEB 1-2018 ame. Reviewed by Authorized Casile Metals Representative.

Date Printed: 21-FEB-2018 02:44:32 PM



Ship From:

CERTIFICATE OF CONFORMANCE PACKING SLIP

A. M. Castle & Co.

Page 1 of 1

Shipment No:3519256 DART AEROSPACE LTD HAWKESBURY, ON 3519256-2 1270 ABERDEEN BOL No Deliver To: K6A 1K7 CA DART AEROSPACE LTD HAWKESBURY, ON K6A 1K7 CAN MANITOULIN 1270 ABERDEEN Carrier Ship To: HAWKESBURY, ON K6A 1K7 DART AEROSPACE LTD Freight Terms 1270 ABERDEEN Prepaid Sold To: ORIGIN F.O.B. MISSISSAUGA, ON L5N 2150 ARGENTIA ROAD A. M. CASTLE & CO.

Date Shipped

CAN

21-FEB-18

Order No Line No Item No Description 4 3 5033891 6 752114.MO 1.2500.PL.7075.T651.At.UMII 3.126 Purchase Order No Part Number Email P/s and certs to: clavoi CUF-2SIDED TO 2 IN (♣ 1.126 38929 ALL PAPERWORK MUST FOLLOW ORDER / CUSTOMER MUST RECALL MUST HAVE IDENTIFYING MARKINGS EX:HEAT #'S Email P/s and certs to: clavoie@dartaero.com 1.00 PCS ALL MATERIAL MUST ARROSPACE END USE: COMMERCIAL AIRCRAFT PARTS END USE: COMMERCIAL AIRCRAFT PARTS		Linal Destination Branch - IOK	inch - IOX
Order No			
se Order No	Item No	Description	
se Order No	752114.MO	1.2500.PL.7075.T651.	1.2500.PL.7075.T651.ALUMINUM.USI.48.5000.144.5000
se Order No		CUT 2SIDED TO 2 IN PLATE SAW SPECIFIT	CUT-2SIDED TO 2 IN () .1250/0000 IN) X 144.5 IN () - ALUMINUM PLATE SAW SPECIFICATIONS: AMS-QQ-A-250/12
se Order No		Email P/s and certs to:	Email P/s and certs to: clavoie@dartaero.com
	ber	Ordered Qty	Invoice Oty
		1.00 PCS	1 00 PCS
ALL MATERIAL MUS Email P/s and certs I END USER: DART / END USE: COMMEI	K MUST FOLLOW OF	RDER / CUSTOMER MUS	EIVE AT T
Email P/s and certs to END USER: DART A END USE: COMMET	UST HAVE IDENTIFY	YING MARKINGS EX:HE	AT #'S
END USER: DART A	Email P/s and certs to: clavoie@dartaero.com	ro.com	
END USE: COMME	AEROSPACE		
	END USE: COMMERCIAL AIRCRAFT PARTS	PARTS	
Delivery No. Mill/Source Heat N	Number	Mech Id PCS	Width (IN) Length (IN) Shipped Oty/I BS
121613058 CONSTELLIUM ROLLED PRODUCTS	N. 688	_	37.3911
	1		

Date Printed: 21-FEB-2018 02:44:32 PM

We hereby certify the material covered by this certification conforms in accordance with Test reports are on file subject to examination. All claims for defective material are we

Reviewed by Authorized Castle Metals Representative.

for and has been found to most the applicable requirements for the maleuri. (Eulem buy, specifications forming a part of the description ting to A.M. Casile & Co. within 60 days of the shipment. Maleural cut to the coffice and maleural cut by the customer cannot be returned.

Name:



PACKING SLIP/ CERTIFICATE OF CONFORMANCE

Page 1 of 1

Shir				Shipment No:3519256_
A MA CAST		Sold To:	Ship To:	Deliver To:
2150 ARGENTIA ROAD	IA ROAD	DART AEROSPACE LTD 1270 ABERDFFN	DART AEROSPACE LTD	
MISSISSAUGA, ON L5N	A, ON L5N	HAWKESBURY, ON K6A 1K7	HAWKESBURY, ON	1270 ABERDEEN HAWKESBURY ON
CAN		₹ J	K6A 1K7 CAN	K6A 1K7 CA
Date Shipped	F.O.B.		Carrier	BOL No
21-FED-10	ORIGIN	Prepaid	MANITOULIN	3519256-2
Shipment Details	ails		Final Destination Branch - TOR	h-TOR
			/	
Order No	Line No	ltem No	Description	
5033891	7	750067.MO	0.3750.PL 7075 T651 A	0.3750.PL 7075 T651 VI LIMINI IM 48 5000 144 5000
			COT-2SUDED TO 5 IN +	COT-28IDED TO 5 IN + .1250/0000 IN) X 144.5 IN () - ALLIMINI IM
			PLATE SAW SPECIFICA	PLATE SAW SPECIFICATIONS: AMS-QQ-A-250/12
Purchase Order No	er No	Part Number	Ciliali P/s and certs to: clavole@dartaero.com	avoie@dartaero.com
38929			1 00 BCs	Invoice Qty
Details	ALL PAI	PERWORK MUST FOLLOW OR	DER / CUSTOMER MUST	ALL PAPERWORK MUST FOLLOW ORDER / CLISTOMER MIST BECEIVE AT THAT OF BELLINGTON
	ALL MA	ALL MATERIAL MUST HAVE IDENTIFYING MARKINGS EX:HFAT #'S	NG MARKINGS EX.HEAT	ALCEIVE ALLIME OF DELIVERY
	Email P.	Email P/s and certs to: clavoie@dartaero.com	com	
	END US	END USER: DART AEROSPACE		
	END US	END USE: COMMERCIAL AIRCRAFT PARTS	ARTS	
Delivery No.	Mill/Source	Heat Number M	Mech Id PCS W	Width (IN) Length (IN) Shipped Oty/LBC)
121613058	KAISER ALUMINUM	£		
	-		_	

We hereby ceally the majoral covered by this certification conforms in accordance with the above state and has been found to moet the applicable requirements for the material, inchange on the subject to examination. All chims for defocuse material arranged under the writing to A.M. Castle & Co. within 60 days of the shipment. Majoral cut to the customer cannot be returned for coding to the customer cannot be returned to coding the control of the customer cannot be returned to coding the control of the customer cannot be returned to code. Date Printed: 21-FEB-2018 02:44:32 PM

STEME



Dart Aerospace Ltd. 1270 Aberdeen St Hawkesbury, ON K6A 1K7 Canada

PURCHASE ORDER PO038929

Tel (613) 632-5200

Supplier:

MEC002-VU

Metaux Castle

P.O. Box 4090 Stn A

Toronto

ON

M5W OE9 Canada

PO No:

PO038929

PO Date:

2/1/18

Due Date:

2/26/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact:

Phone:

Ship To:

1270 Aberdeen Street

Hawkesbury

ON

K6A 1K7 Canada

Phone: 613-632-5200

Via:

Ground

Pymt Terms:

Net 30

Freight Terms:

Special Comments:

			Iten	ns						
Line	Part	Supplier Part No	Description	Status	Due Date	Order Quantity	Received Quantity		Unit Price (USD) \$107.58333/ft	Price \$5,164.0
1 1	M7075T73B4.000x4.000		7075-T73 Bar 4.0 X 4.0 Grain Direction Along 4" Wide : MATERIAL: 7075-T73 OR 7075- T7351/T73510/T73511 BAR PER AMS-QQ-A- 200/11 OR AMS-QQ-A- 225/9 OR AMS 4124 OR AMS-QQ-A-250/12 OR AMS 4078 receive ft	Firmed	2/26/18	48 ft	484		DAS 11 9-85 1 6 2018	
ine Item Note	12 PCS CUT AT 4 FT LO	NG				0.44	, 0 ft	6 ft	\$145.75/ft	\$874.5
2	M17-4-H1150-R4.000		17-4 SS H1150 Round Bar 4.000" : MATERIAL: 17-4 PH CONDITION H1150 receive ft	Firmed	2/26/18		Oft		FEB 1 3 20	18 DAS
3	M7075T6S1.000X5.000		7075-T6 Sheet1" Thick Plate X 5" Wide : MATERIAL: 7075- T6/T62 ALUMINUM SHEET AS PER QQ-A- 250/12 OR AMS-QQ-A- 250/12 OR AMS 4045 OR ASTM B209 receive ft	Firmed	2/26/18	12 ft	2		FEB 2 2 20	
4	M7075T6S1.250X2.750		M7075T6S1.250" X2.750" Cut From Plate : MATERIAL: 7075- T6/T62 ALUMINUM SHEET AS PER QQ-A- 250/12 OR AMS-QQ-A- 250/12 OR AMS 4045 OR ASTM B209 receive ft	Firmed	2/26/18	12 ft	12	12 ft	\$34.30/ft FEB 2 2 201	

			Iten	ns		T	Received		Unit	Extended
Line	l I	Supplier Part No	Description	Status	Due Date	Order Quantity	Quantity			Price \$747.0
5	Part M7075T6S6.000X0.250		7075-T6S Sheet 6" Thick Plate X 0.25" Wide : MATERIAL: 7075- T6/T62 ALUMINUM SHEET AS PER QQ-A- 250/12 OR AMS-QQ-A- 250/12 OR AMS 4045 OR ASTM B209 receive ft		2/26/18	36 ft	36	36 ft	FEB 2 2 20	18 DAS 11 9-89
6	M7075T6S7.000X2.000		7075-T6S Sheet 7" Thick Plate X 2" Wide: MATERIAL: 7075- T6/T62 ALUMINUM SHEET AS PER QQ-A-	Firmed	2/26/18	48 ft	590	48 ft	\$78.52/ft FEB 1 6 20	
			250/12 OR AMS-QQ-A- 250/12 OR AMS 4045 OR ASTM B209 receive ft	Eirmod	2/26/18	12 ft	45 Ft	12 ft	\$25.68/ft	9-89 \$308
7	M7075T6S0.375X6.000		7075-T6S Sheet .375" Thick Plate X 6" Wide: MATERIAL: 7075- T6/T62 ALUMINUM SHEET AS PER QQ-A- 250/12 OR AMS-QQ-A- 250/12 OR AMS 4045 OR ASTM B209 receive ft				12		FEB 2 2 20	
8	M7075T6B1.000X00.250		7075-T6 Bar 1.000' X 0.250" : MATERIAL: 7075-T6 OR T651/T6510/T6511/T62 ALUMINUM BAR AS PER AMS-QQ-A-225/9 OR AMS 4122/4123/4186/4187 OR PER AMS-QQ-A- 200/11 receive ft		2/26/18	12 ft		BU	\$9.92/ft	
9	M7075T6S2.000X0.750		7075-T6S Sheet 2" Thick Plate X 0.75" Wide : MAT'L 7075-T6/T62 ALUMINUM SHEET SPECS QQ-A-250/12 OR AMS-QQ-A-250/12 OR AMS 4045 OR PER ASTM B209 MAT'L 7075-T6/T62 ALCLAD ALUMINUM		2/26/18	12 ft	12		EB 2 2 7018	DA
			SHEET SPECS QQ-A-250/13 OR AMS-QQ-A-250/13 OR AMS 4049 OR PER ASTM B209 receive ft						4	VIEW NATATION CONTINUES CO

Line	T	Supplier	Iten		Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extende Price
Item	Part	Part No	Description	Status		6.125 ft	0 ft	6 ft	\$182.19/ft	\$1,115.
10	M7075T6S4.500X5.000		7075-T6S Sheet 4.500" Thick X 5.000" Wide : MATERIAL: 7075- T6/T62/T651	Firmed	2/20/10	0.123 11	914			
			ALUMINUM SHEET AS PER QQ-A-250/12 OR AMS-QQ-A-250/12 OR AMS 4045 OR				42.00		EB 1 3 2018 DAS	
			ASTM B209 receive ft			40.6	0 ft	12 ft	\$30.42/ft	\$365
11	M7075T6S1.000X2.500		7075-T6S Sheet 1" Thick Plate X 2.5" Wide : MATERIAL: 7075- T6/T62 ALUMINUM	CONTRACTOR TO SECTION	2/26/18	12 ft	124+			_
			SHEET AS PER QQ-A- 250/12 OR AMS-QQ-A- 250/12 OR AMS 4045 OR ASTM B209 receive ft				1,0	and the second s	FEB 1 6 20	18 DA 9-8E \$241
12	M7075T6S1.250X2.000		7075-T6 Sheet 1.250" X 2.000" : MATERIAL: 7075- T6/T62 ALUMINUM	Firmed	2/26/18	12 ft	12	12 ft	\$20.12/ft	DAS 9-89
			SHEET AS PER QQ-A- 250/12 OR AMS-QQ-A- 250/12 OR AMS 4045 OR ASTM B209 receive ft					12 ft	FEB 2 2 200 \$18,10/ft	
13	M7075T6S0.375X5.000		M7075T6S0.375 X 5.000 : MATERIAL: 7075- T6/T62 ALUMINUM SHEET AS PER QQ-A- 250/12 OR AMS-QQ-A- 250/12 OR AMS 4045		2/26/18	12 ft	12		FEB 2 2 201	DAS
			OR ASTM B209 receive ft						Grand Total:	¢42 015

Order Notes

Procurement Quality Clauses

A005 right of entry

A012 chemical and physical test report

A016 personnel qualification

A017 raw material identification (as applicable)

A026 certification of material conformance

A041 quality management system

A042 dart notification by supplier

A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 2/1/18 10:20 AM dart.lacelle.linda

Chantal Lavoie

From:

Desbiens, Marc <mdesbien@amcastle.com>

Sent:

Monday, January 22, 2018 1:34 PM

To:

Chantal Lavoie

Subject:

RE: quote

Good Morning Chantal,

price an delivery on mat'l.

7075t73 bar 4" x 4" x 12 ft cut in section of 4 ft grain direction along 4" \sim

Offer plate \$ 1291.00 Lot 2-3 weeks

12 PCS at 44+

p4970-041.

17-4 h1150 round bar 4" x 6 ft \$ 145.75 FT 8-9 days

Bar or sheet acceptable

7075t6 Sheet 1" x 5" x 12 ft \$ 21.75 Ft 2-3 weeks

7075t6 sheet 1.250" x 2.750" x 12 ft \$ 34.30 Ft 2-3 weeks

7075t6 sheet 6" x 0.250" x 36 ft \$ 20.75 Ft 2-3 weeks

7075t6 sheet 7" x 2" x 48 ft \$ 78.52 Ft 2-3 weeks >

7075t6 sheet 0.375" x 6" x 12 ft \$ 25.68 Ft 2-3 weeks

7075t6 sheet 1" x 0.250" x 12 ft (2 pcs 6ft) \$ 9.92 Ft 2-3 weeks

7075t6 sheet 2" x 0.750" x 12 ft \$ 18.47 Ft 2-3 weeks

\$ 182.19 Ft 2-3 weeks 7075t6 sheet 4.5" x 5" x 8 ft cut in section 4 ft 50.125" Long

7075t6 sheet 1" x 2.5" x 12 ft \$ 30.42 Ft 2-3 weeks —

7075t6 sheet 1.250" x 2" x 12 ft \$ 20.12 Ft 2-3 weeks

7075t6 sheet 0.375" x 5" x 12 ft \$ 18.10 Ft 2-3 weeks

303 bar 1" x 3" x 12 ft \$ 107.48 FT 2 weeks

-304-bar-0.750" x 2.5" x 12 ft \$ 24.62 FT 8-9 days

-304-bar-0-500" x 2.5" 12-ft \$ 19.93 FT 8-9 days

Round bar bronze 2.375" x 1 ft (63000 spec's) Regret

Thanks

Marc Desbiens Inside sales representative Castle Metals, Montreal, QC Direct line 514-795-8176 1-800-806-6660 ext 52226 Fax # 1-855-892-6370

Customized Supply Chain Solutions for Your Metal Needs

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MATERIAL RECEIPT INSPECTION FORM

ER POCK V)	_ THI _ THI _ SHE	ICKNESS ORD CKNESS RECE EET SIZE ORDI EET SIZE RECE	EIVED:			
S R eck	_ THI	CKNESS RECE EET SIZE ORDI EET SIZE RECE	EIVED:	2,37.5 2,37.5 V/A		
eck V)	_ THI	CKNESS RECE EET SIZE ORDI EET SIZE RECE	EIVED:	2,375 2,375 V/A		
eck V)	_ THI	CKNESS RECE EET SIZE ORDI EET SIZE RECE	EIVED:	0.375 V/A		
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HRC	HRB	DUR A	DUR D	WEBSTER		
	N AM. S N N Head N N N N N N N N N N N N N N N N N N N	N AMS-QQ-) N N Heat # 3451 N N N N MATERIAL AND PREFOR ECORD RESULTS BELOV HRC HRB	N AMS-RO-A-250/N N Heat # 245158 RI N N N MATERIAL AND PREFORM A HARDNE CORD RESULTS BELOW	MATERIAL AND PREFORM A HARDNESS CHECK. ECORD RESULTS BELOW HRC HRB DUR A DUR D		

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

SIGNED OFF BY:

DATE:

INSPECTED BY:

DATE: 9-8 FEB 2 2 2018



PURCHASE MATERIAL: 7075-Т6/Т62/Д651 ALUMINUM SHEET OR PLATE SPECIFICATION: OR AND 1905 OR AND 1905 OR ASTM B209

PURCHASE MATERIAL: 7075-T6/T62/T651 ALCLAD ALUMINUM SHEET OR PLATE

QQ-A-250/13 OR AMS-QQ-A-250/13 OR AMS 4048 / 4049 OR ASTM B209

SPECIFICATION:

PART NUMBER:

8

M7075T6S TTT X W.WWW

WHERE ".TTT" = THICKNESS (IN INCHES)
AND "W.WWW" = WIDTH (IN INCHES, OPTIONAL, FOR SPECIFYING CUT PLATE)

EG. 0.063" THICK SHEET = M7075T6S.063 EG. 3.5" WIDE BY 0.500" THICK PLATE = M7075T6S.500X3.500

.TTT BY 4FT BY 10FT FOR SHEET

B PREFERRED SIZE:

BELEASED 2017 JUN 19 0

APPROVED MFG. APPR. APPROVED DRAWN CHECKED DESIGN NEW ISSUE ADD: REF TO "PLATE", "T651" TEMPER, AMS 4048, OPTIONAL WIDTH DIM (CAR16-149) ĭ. DS- 7075-T6 SHEET/PLATE SPEC NTS 유짂 DESCRIPTION DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA
DRAWING NO.
M7075T6S
SHEI 짂 CP ВΥ SHEET 1 OF 10.11.08 DATE 17.05.05 REV. B

17.05.05

O

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M70 DATE: F	7546 EB 2 2 2	51.25 018	<u>0</u> X2.000	PO / BATO	:н no.: <u>Ø38</u>	929 BO446
MATERIAL CERT REC'D: QUANTITY RECEIVED: QUANTITY INSPECTED: QUANTITY REJECTED:	yes 12 2		_ THI	CKNESS ORD CKNESS RECI EET SIZE ORD EET SIZE RECE	EIVED: 1.5	250
DESCRIPTION	NCR (Check Y/N)			COMMEN	ITS	
SURFACE DAMAGE	YIN					
CORRECT FINISH	(Y) N					
CORROSION	YW					
CORRECT GRAIN DIRECTION	(Y) N					
CORRECT MATERIAL PER M-DRAWING	(Y) N	Ains	10-1-	050/10		
CORRECT THICKNESS	Y) N	1000	007	290/12		
PHOTO REQUIRED	YN					
CORRECT REF # TO LINK CERT	(Y) N	Hart	11-9475	1974		
000000000000000000000000000000000000000	YN	1190	THE COL	101		
CORRECT M# ON THE MATERIAL	(Y) N					
DOES THIS MATERIAL REQUIRE						
ENGINEERING SIGN OFF	Y (N)					
DOES THIS REQUIRE AN	2					
EXTRUSION REPORT	Y (N)					
CUT SAMPLE PIECE	OF MAT	ERIAL A	AND PREFOR	M A HARDNE V	SS CHECK.	
TVD= 4-11-1-1		HRC	HRB	DUR A	DUR D	WEBSTER
TYPE OF MATERIAL						1.250.21
SIZE OF TEST SAMPLE						
HARDNESS / DUROMETER READIN	G					7
	testers l	ocated in	the Quality Office	e		
,						
QC 18 INSPECTION	A SHE			FNGINEER	ING SIGNOE	F (if required)
DAS	The transfer of the feet	THE RESIDENCE OF		LINGIINLEN	THO SIGNOF	r (II required)

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

SIGNED OFF BY: _

DATE:

9-89 FEB 2 2 2018

INSPECTED BY:

DATE:



6

PURCHASE MATERIAL: 7075-T6/T62/T651 ALUMINUM SHEET OR PLATE SPECIFICATION: QQ-A-250/12 QR AMS-QQ-A-250/12 OR AMS 4045 OR ASTM B209

B

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B

PURCHASE MATERIAL: 7075-T6/T62/T651 ALCLAD ALUMINUM SHEET OR PLATE

B

SPECIFICATION:

B

PART NUMBER:

1

M7075T6S TTT X W.WWW | QQ-A-250/13 OR AMS-QQ-A-250/13 OR AMS 4048 / 4049 OR ASTM B209

WHERE ".TTT" = THICKNESS (IN INCHES)
AND "W.WWW" = WIDTH (IN INCHES, OPTIONAL, FOR SPECIFYING CUT PLATE)

EG. 0.063" THICK SHEET = M7075T6S.063 EG. 3.5" WIDE BY 0.500" THICK PLATE = M7075T6S.500X3.500

.TTT BY 4FT BY 10FT FOR SHEET

B

PREFERRED SIZE:

RELEASED 2017 JUN 19 47

APPROVED DESIGN
DRAWN
CHECKED
MFG. APPR. APPROVED DE APPR. A NEW ISSUE ADD: REF TO "PLATE", T651" TEMPER, AMS 4048, OPTIONAL WIDTH DIM (CAR16-149) 17.05.05 ỗ 두 돌 유 굒 DESCRIPTION 7075-T6 SHEET/PLATE SPEC NTS DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA
DRAWING NO.
M7075T6S
SHE R ВΥ CP SHEET 1 OF 10.11.08 17.05.05 DATE REV. B

В

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MATERIAL RECEIPT INSPECTION FORM

MATERIAL: <u>M-70</u>	175 F	76 EB Z	52.00 2 2018	0x0750	PO / BATC	н no.: <u>038</u>	929/5044G		
MATERIAL CERT REC'D:	Ye	5			CKNESS ORDI	ERED: O.	750		
QUANTITY RECEIVED:	12	١,		THI	CKNESS RECE	IVED: 0.7	150		
QUANTITY INSPECTED:	12	1			ET SIZE ORDE		VA		
QUANTITY REJECTED:	0			_	ET SIZE RECE		14		
				_		/	7		
DESCRIPTION		CR neck			COMMEN	ITC			
2233.1111014	100	/N)	1	COMMENTS					
SURFACE DAMAGE	Y	-000	-						
CORRECT FINISH	TY)	N	-						
CORROSION	Y.	(1)							
CORRECT GRAIN DIRECTION	(2)	N							
CORRECT MATERIAL PER M-DRAWING	(Ý)	N	00	-A-2501	17				
CORRECT THICKNESS	(Y)	N	IXCX	11900	-				
PHOTO REQUIRED	Y	(N)							
CORRECT REF # TO LINK CERT	(Y)	N	Heat	HL 84751	36B9				
CORRECT MATERIAL IDENTFICATION	(Y)	N		07 / 100					
CORRECT M# ON THE MATERIAL	(Y)	N							
DOES THIS MATERIAL REQUIRE									
ENGINEERING SIGN OFF	Υ	N							
DOES THIS REQUIRE AN		0							
EXTRUSION REPORT	Υ	N)							
CUT SAMPLE PIECE	E OF	MA	ΓERIAL A	AND PREFOR	M A HARDNE	SS CHECK			
				SULTS BELOV					
	3		HRC	HRB	DUR A	DUR D	WEBSTER		
TYPE OF MATERIAL									
SIZE OF TEST SAMPLE									
HARDNESS / DUROMETER READIN									
	<u>te</u>	sters	located in	the Quality Office	e				
QC 18 INSPECTION			1966		ENGINEER	RING SIGNOF	F (if required)		
DAS							(ii roquii cu)		
INSPECTED BY:				SIGN	NED OFF BY:				

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

SIGNED OFF BY: ____

DATE:

DATE: 9-89 FEB 2 2 7019

0 U SCALE REV. B SHEET 1 OF 1 COPYRIGHT © 2016 BY DART AEROSPACE LTD
THE COOMENT IS PROTECTIVE, MORE SENTED OF THE EMPRESS CONTINUENT IS
NOT THE URED FOR NAT REPORT OF COMMANDERS TO THE WHISTON WHINDUT
WINTERFYELES SON THE MANDON'S TOP 17.05.05 10.11.08 RF DART AEROSPACE LTD
CP HAWKESBURY, ONTARIO, CANADA
ML DRAWING NO.
LL M7075T6S SHEET 10
WM TITLE
SCA
DS TO 7075-T6 SHEET/PLATE SPEC N DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA
DRAWING NO.
R
M707576S CP RF B ADD: REF TO "PLATE" T651" TEMPER, AMS 4048, OPTIONAL WIDTH DIM (CAR16-149) DESCRIPTION DATE 17.05.05 NEW ISSUE DESIGN
DRAWN
CHECKED
MFG. APPR. REV. **APPROVED** SPECIFICATION CONTROL DRAWING MELEASED 2017 JUN 19 9 WHERE ".TTT" = THICKNESS (IN INCHES) AND "W.WWW" = WIDTH (IN INCHES, OPTIONAL, FOR SPECIFYING CUT PLATE) EG. 0.063" THICK SHEET = M7075168.063 EG. 3.5" WIDE BY 0.500" THICK PLATE = M707516S.500X3.500 PURCHASE MATERIAL: 7075-T6/T62/T651 ALCLAD ALUMINUM SHEET OR PLATE B PURCHASE MATERIAL: 7075-T6/T62/T651 ALUMINUM SHEET OR PLATE QQ-A-250/12 OR AMS-QQ-A-250/12 OR AMS 4045 OR ASTM B209 QQ-A-250/13 OR AMS-QQ-A-250/13 OR AMS 4048 / 4049 OR ASTM B209 TTT BY 4FT BY 10FT FOR SHEET M7075T6S TTT X W.WWW THK WIDTH B PREFERRED SIZE: SPECIFICATION SPECIFICATION: B PART NUMBER: OR **8 (4)** 8 ۵ U B K

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M70	075 FEE	746	50.37 2018	25×6.000	PO / BATO	CH NO.: <u>03</u> 2	929/504463		
MATERIAL CERT REC'D: QUANTITY RECEIVED: QUANTITY INSPECTED: QUANTITY REJECTED:		TH	HICKNESS ORE HICKNESS REC HEET SIZE ORE HEET SIZE REC	EIVED: O	0.375 -375 1/A				
DESCRIPTION	(CI	CR heck (/N)			COMME	NTS			
SURFACE DAMAGE	Y	N							
CORRECT FINISH	Y	N	†						
CORROSION	TY	(N)							
CORRECT GRAIN DIRECTION	Y	N							
CORRECT MATERIAL PER M-DRAWING	Ø	N	QQ.	- A- 190	112				
CORRECT THICKNESS	(Y)	N	CAG	11-209	1				
PHOTO REQUIRED	Y	(1)							
CORRECT REF # TO LINK CERT	(1)	N	Hent	th 245	IFRAI				
CORRECT MATERIAL IDENTFICATION	(V)	N	100	7 470	13001				
CORRECT M# ON THE MATERIAL	M	N							
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Υ	N							
DOES THIS REQUIRE AN	<u> </u>	~							
EXTRUSION REPORT	Y	R							
CLIT SAMPLE DIEGO	- OF	NAAT	EDIAL	AND DDEED					
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			HRC	SULTS BELC		T 50:55			
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SIZE OF TEST SAMPLE	- 1			 	-				
HARDNESS / DUROMETER READIN	vic t				-				
		ctore	located in	the Quality Off					
	10.	31013	iocated iii	the Quality On	rice				
C 18 INSPECTION			11 Sec. 15.		ENCINEER	JING CIGNOT			
DAS	- 1500				ENGINEER	RING SIGNOF	F (if required)		
INSPECTED BY:				CIONED OFF DV					
O QUEEN				SIGNED OFF BY:					
DATE: 9-85FEB 2 2	2018			DATE:					
				DATE.					

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

۵ SCALE REV. B SHEET 1 OF 10.11.08 17.05.05 7075-T6 SHEET/PLATE SPEC NI COPYRIGHT 6 2810 BY DART ARROSPACE LTD

THE COCHANGE AND ARREAD CONTRACTOR OF THE COPYRIGHT CONTRACTOR OF THE COPYRIGHT CONTRACTOR OF THE COPYRIGHT CONTRACTOR OF THE COPYRIGHT CO DATE DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA
DRAWING NO.
F
M707576S
SHEE CP RF ADD: REF TO "PLATE" T651" TEMPER, AMS 4048, OPTIONAL WIDTH DIM (CAR16-149) WW D9 유의 APPROVED WM
DE APPR. DSDATE 17.05.05 A NEW ISSUE MFG. APPR. DESIGN DRAWN CHECKED REV. **APPROVED** SPECIFICATION CONTROL DRAWING MELEASED 2017 JUN 19 9 ECN 17-574 WHERE ".TTT" = THICKNESS (IN INCHES) AND "W.WWW" = WIDTH (IN INCHES, OPTIONAL, FOR SPECIFYING CUT PLATE) EG. 0.063" THICK SHEET = M707516S.063 EG. 3.5" WIDE BY 0.500" THICK PLATE = M707516S.500X3.500 PURCHASE MATERIAL: 7075-T6/T62/T651 ALCLAD ALUMINUM SHEET OR PLATE PURCHASE MATERIAL: 7075-T6/T62/T651 ALUMINUM SHEET OR PLATE QQ.A.250/12 OR AMS-QQ-A-250/12 OR AMS 2045 OR ASTM B209 QQ.A-250/13 OR AMS-QQ-A-250/13 OR AMS 4048 / 4049 OR ASTM B209 TTT BY 4FT BY 10FT FOR SHEET M707516S TTT X W.WWW THK WIDTH SPECIFICATION: B PREFERRED SIZE: SPECIFICATION: PART NUMBER: **(a)** (B) 8 **®** 8 œ ۵ U

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: <u>M70</u>	75 1 EB 7	65	<u>(6.000</u> , 2018	80.250		PO / BATCH	н NO.: <u>(2).383</u>	729/50446
MATERIAL CERT REC'D: QUANTITY RECEIVED: QUANTITY INSPECTED: QUANTITY REJECTED:		THICKNESS ORDERED: 0.250 THICKNESS RECEIVED: 0.250 SHEET SIZE ORDERED: W/A SHEET SIZE RECEIVED: W/A						
DESCRIPTION	NC (Che	eck				COMMEN	TS	
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CORRECT FINISH	(7)	N	 					
CORROSION	Y	(N)					- 4	
CORRECT GRAIN DIRECTION	(4)	N	100					
CORRECT MATERIAL PER M-DRAWING	(2)	Ν	00	A-2501	12			
CORRECT THICKNESS	(Y)	N		1 44	, –			
PHOTO REQUIRED	Y	(N)	. ,					
CORRECT REF # TO LINK CERT	8	N	Hist	# 245	55	2484		
CORRECT MATERIAL IDENTFICATION	8	Ν	'	·/ ·/·	Ó			
CORRECT M# ON THE MATERIAL	(2)	N						
DOES THIS MATERIAL REQUIRE		~				-12/05		
ENGINEERING SIGN OFF	Y	(N)						
DOES THIS REQUIRE AN								
EXTRUSION REPORT	Y	(N)						
OUT OAMBLE BLEE								
CUT SAMPLE PIECE						A HARDNE	SS CHECK.	
	$-\frac{\kappa}{1}$			ULTS BELO	<u> wc</u>	DUE .		
TYPE OF MATERIAL	-		HRC	HRB	+	DUR A	DUR D	WEBSTER
SIZE OF TEST SAMPLE	}				+			
HARDNESS / DUROMETER READIN	uc				+			
TANDINESS / DONOMIETER READII		-4	In a start in	#- 0 - " 0				
	tes	sters	iocated in	the Quality Of	fice			
QC 18 INSPECTION	187		Î		\$0.50	FNGINEER	ING SIGNO	F (if required)
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INSPECTED BY: 11				SIC	GNE	D OFF BY:		
9-80FFR 7 7	7 01 0			010	J. 1L			
DATE:	10.11					DATE:		

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

DATE:



D

B PURCHASE MATERIAL: 7075-T6/T62/T651 ALUMINUM SHEET OR PLATE SR SPECIFICATION: QQ-A-250/12 OR AMS-QQ-A-250/12 OR AMS 1045 OR ASTM B209

PURCHASE MATERIAL: 7075-T6/T62/T651 ALCLAD ALUMINUM SHEET OR PLATE

B

B

SPECIFICATION:

QQ-A-250/13 OR AMS-QQ-A-250/13 OR AMS 4048 / 4049 OR ASTM B209

0

B

PART NUMBER:

B

M7075T6S TTT X W.WWW |

WHERE ".TTT" = THICKNESS (IN INCHES) AND "W.WWWW" = WIDTH (IN INCHES, OPTIONAL, FOR SPECIFYING CUT PLATE)

EG. 0.063" THICK SHEET = M7075T6S.063 EG. 3.5" WIDE BY 0.500" THICK PLATE = M7075T6S.500X3.500

.TTT BY 4FT BY 10FT FOR SHEET

B PREFERRED SIZE:

RELEASED 2017 JUN 19 0

APPROVED DE APPR. CHECKED
MFG. APPR.
APPROVED DESIGN ADD: REF TO "PLATE", "T651" TEMPER, AMS 4048, OPTIONAL WIDTH DIM (CAR16-149) 17.05.05 NEW ISSUE 를 유 MM DESCRIPTION TITLE

SHEET 1 OF 1

7075-T6 SHEET/PLATE SPEC NTS

PROCEDURATE SPEC NTS

PROCEDURATE STATE SPECTORY

PROCEDURATE SPECTORY

P DART AEROSPACE LTD
HAVINESBURY, ONTARIO, CANADA
DRAWING NO.
M7075T6S
SHEI RF ΥВ S 10.11.08 DATE 17.05.05 REV. B

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MATERIAL RECEIPT INSPECTION FORM

4463	129 804	н no.: <u>0389</u>	PO / BATC	2.750 -	/.250X; 2018	651	257 FEB	MATERIAL: <u>M707</u> DATE:	
	50 A	ICKNESS ORDI CKNESS RECE EET SIZE ORDI EET SIZE RECE	_ THI	MATERIAL CERT REC'D: QUANTITY RECEIVED: QUANTITY INSPECTED: QUANTITY REJECTED:					
		гѕ	COMMEN			CR neck (N)	(Ch	DESCRIPTION	
						(M)	Y	SURFACE DAMAGE	
						N	(1)	CORRECT FINISH	
						(N)	Y	CORROSION	L
						N	(Y)	CORRECT GRAIN DIRECTION	L
			12	A-2501	00	N	(X)	CORRECT MATERIAL PER M-DRAWING	Ľ
				,,,		Й	(Y)	CORRECT THICKNESS	_
$\overline{}$					4	(N)	Y	PHOTO REQUIRED	-
			934	# 9408	HEOT	N	8	CORRECT REF # TO LINK CERT	
						N			
						N	8	CORRECT M# ON THE MATERIAL	_
\neg						0		DOES THIS MATERIAL REQUIRE	
						W	Y		_
							V		
						NI	Y (EXTRUSION REPORT	
		-	M A LIABBAIE	ND PREFOR	EDIAL A	ΜΔΤ	OF	CUT SAMPLE PIECE	_
		S CHECK.	VI A HARDNE	III TO BELOW	BD BES	FCO	. O,	227 37 1111 22 7 1232	
	T 10/55 55	DUD					-		
ER	WEBSTE	ם אטע	DUKA	TILL			-	TYPE OF MATERIAL	
							۲	SIZE OF TEST SAMPLE	
							1G	ARDNESS / DUROMETER READIN	1/
			e	the Quality Office	ocated in	ters I	tes		
									36
ed)	F (if require	NG SIGNOFF	ENGINEERI						λC
	(Joseph C			380 380					
			ED OFF BY:	SIGN				INSPECTED BY:	
	WEBSTE	DUR D	DUR A ENGINEER	HRB the Quality Office	RD RES	F	NG R	ENGINEERING SIGN OFF DOES THIS REQUIRE AN EXTRUSION REPORT CUT SAMPLE PIECE	SIZ HA

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

DATE:

DATE: 9-89 FEB 2 2 2018

PR. LL M7075T6S

JVED WM TITLE

COPYRIGHT SO BY STATE SPEC NITS

SECONDARY SHOULD SHOU ۵ U 10.11.08 17,05.05 DATE B ADD: REF TO "PLATE" T651" TEMPER, AMS 4048, OPTIONAL WIDTH DIM (CAR16-149) A NEW ISSUE DESIGN
DRAWN
CHECKED
MFG. APPR.
APPROVED DE APPR.
DATE REV. **APPROVED** SPECIFICATION CONTROL DRAWING 2017 JUN 19 9 ECN 17-574 MELEASED WHERE ".TTT" = THICKNESS (IN INCHES)
AND "W.WWW" = WIDTH (IN INCHES, OPTIONAL, FOR SPECIFYING CUT PLATE) EG. 0.063" THICK SHEET = M7075T6S.063 EG. 3.5" WIDE BY 0.500" THICK PLATE = M7075T6S.500X3.500 PURCHASE MATERIAL: 7075-T6/T62/T651 ALCLAD ALUMINUM SHEET OR PLATE OC ASTM B209 QQ-A-250/13 OR AMS-QQ-A-250/13 OR AMS 4048 / 4049 OR ASTM B209 TIT BY 4FT BY 10FT FOR SHEET M7075T6S TTT X W.WWW THK WIDTH B PREFERRED SIZE: SPECIFICATION: SPECIFICATION: B PART NUMBER: **8 (a)** 8 U ۵

8

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: <u>M.707</u> DATE: <u>FE</u>	57651 B 2 2 2	<u>.0</u> 000	PO / BATCH	H NO.: <u>0389</u>	<u>29 /50446</u> 30	
MATERIAL CERT REC'D: QUANTITY RECEIVED: QUANTITY INSPECTED: QUANTITY REJECTED:	12'		_ THIC	CKNESS ORDE CKNESS RECE ET SIZE ORDE ET SIZE RECE	IVED: 1.0	200
DESCRIPTION	NCR (Check Y/N)			COMMEN	TS	
SURFACE DAMAGE	YN					
CORRECT FINISH	(A) M					
CORROSION	YM					
CORRECT GRAIN DIRECTION	Ø N	1000	A 25			
CORRECT MATERIAL PER M-DRAWING	(Y) N	COC-	4-250/1	2		
CORRECT THICKNESS	(A) N		- (
PHOTO REQUIRED	Y W	1.1.	1:000			
CORRECT REF # TO LINK CERT	(Y) N	14-ear	# 4400	659		
CORRECT MATERIAL IDENTFICATION	<u> </u>			•		
CORRECT M# ON THE MATERIAL	(Y) N					
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y (18)					
DOES THIS REQUIRE AN	2					
EXTRUSION REPORT	YN				****	
CUT SAMPLE PIECE			AND PREFOR		SS CHECK.	
		HRC	HRB	DURA	DUR D	WEBSTER
TYPE OF MATERIAL						1.250121
SIZE OF TEST SAMPLE						
HARDNESS / DUROMETER READIN	NG					
QC 18 INSPECTION	testers	located in	the Quality Offic			
QO TO INSPECTION		S. C. S. Carrier	FEET AND	ENGINEER	TING SIGNOF	F (if required)

DATE: DATE:

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

SIGNED OFF BY:

INSPECTED BY:

DATE: 9-89FEB 2 2 2018

۵ REV. B SCALE SHEET 1 OF 1 WMM TITLE SCALE

D94 7075-T6 SHEET/PLATE SPEC NIT

O5 01 10 IN CONTINUE AND IN THE PROPERTIES TO THE P 17.05.05 10.11.08 DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA
DRAWING NO.
F
M707576S
SHEE R Y B ADD. REF TO "PLATE" T651" TEMPER, AMS 4048, OPTIONAL WIDTH DIM (CAR16-149) DE APPR. DS-유유록그 **NEW ISSUE** DRAWN CHECKED MFG. APPR. APPROVED DESIGN REV. **APPROVED** SPECIFICATION CONTROL DRAWING MELEASED 2017 JUN 19 9 ECN 17-574 WHERE ".TTT" = THICKNESS (IN INCHES) AND "W.WWW" = WIDTH (IN INCHES, OPTIONAL, FOR SPECIFYING CUT PLATE) EG. 0.063" THICK SHEET = M707516S.063 EG. 3.5" WIDE BY 0.500" THICK PLATE = M707516S.500X3.500 PURCHASE MATERIAL: 7075-T¢/T62/T651 ALCLAD ALUMINUM SHEET OR PLATE PURCHASE MATERIAL: 7075-T6/T62/T651 ALUMINUM SHEET OR PLATE OR AMS 4045 OR AMS 4045 OR ASTM B209 02-4-250/13 OR AMS-QQ-A-250/13 OR AMS 4048 / 4049 OR ASTM B209 TTT BY 4FT BY 10FT FOR SHEET M7075T6S TTT X W.WWW THK WIDTH B PREFERRED SIZE: SPECIFICATION: SPECIFICATION: PART NUMBER: OR 8 8 **B (4) 8** ۵ O 8





CERTIFIED TEST REPORT Constellium Rolled Products

*		1.412	Car leading	g canacistory		F	Ravens	wood. L	LC
A M CASTLE 11	NGE AVE	4075		INCLUS	GION	S A N	M CASTL O KENSI K BROOK 23	E NGTON F	Pg 1of2
CUSTOMER PURCHASI 438535 ALLOY 7075 CLAD TEM 7075 ITEM ORDERED SPEC PLATE. SAWED MILL FINISH CUSTOMER SPECIFICA AMS 4045K	MPER GAUG 1 1.0000 25.40 r	E V		219652 0 in	LENGTH 144.50000 3,670 mm	in Cons	stellium Roll netal shippo sected and iremants of sted herein, n on Consi heral Terms sorts are on stellium Roll 8	ed under thi found in co the applica Any warra tellium Rolle and Condit file, subject led Product 59 Century P.O. BOX	, hereby certifies the sorder has been informance with the ble specifications as not in the second of the second o
PART NUMBER 752188 WT. SHIPPED	NO. OF PI	L NUMBER		DATE S 10/26/2 DNTRAC			Ste	- b	1
2100.000 LB	000003						Steve	Good - La	boratory Manager
AMS-STD-2754A-2012 TY ASTM 8209-14 BSS-7055B 2013 CLASS CST1006 REV E 2011 CLA DPS 4.713 REV AK 2012 GAMPS \$101 REV B 2006 PS 21211P 2010 CLASS	A 100% SON ASS A 100% S CLASS A 100 6 CLASS A 10	IC TESTED SONIC MIN % SONIC I	MINUS US DEA MINUS I	DEADZ ADZONE DEADZO	ZONE				1
Load Details	100% 30141	C MINOS E	CAUZO	/NE					
Package	Net Lbs		Kq		Lot	Piece	Serial	One	ent Lot
1001533226	700.000		317.51	14	9400659	01	Jenai	Fai	en col
1001633226	700.000		317.51	14	9400659	02			l
Vot: 9400659	700.000		317.51	14	9400659	03			
Tensile - Room Tempera		- 20	Vial	H Web		E 1			
Direction Tests	Ultimate (ld (KSI)		Elongation		Report	
Direction Tests LT 02	Min 82.1	Max 82.3	Min		Max	Min	Max		
- 02	U2.1	02.3	73.1		73.8	13.5	13.5		
Tensile - Room Temperal	Ultimate (Yiel	d (N/MN	A2)	Elongation	(%)	Report	
Direction Tests	Min	Max	Min		Max	Min	Max		
LT 02	566	567	504		509	13.5	13.5		
								1	- CO30

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A, _	••••	

P-860-155D REVISED: 10 2014



CERTIFIED TEST REPORT Constellium Rolled Products Ravenswood, LLC

		Ravenswood, CLU									
S A M CASTLE & CO.	5	A M CASTLE									
14001 ORANGE AVE PARAMOUNT CA 90723	0 i.	1420 KENSINGTON ROAD, SUITE 220 OAK BROOK IL 60523									
T US	т	US US									
0	0	r									
A M CASTLE 110586095 407	75 INCLUSION Se	rial:20171025-0110586095 Pg 2of2									
CUSTOMER PURCHASE ORDER NO. & I 438535	TEM Constellium ORDER NO 219662	"Constellium Rolled Products, hereby certifies that metal shipped under this order has been									
LLOY CLAD TEMPER GAUGE WIDTH LENGTH inspected and found in conformance with the requirements of the applicable specifications and conformance with the requirements of the applicable specifications indicated herein. Any warranty is limited to the shown on Constellum Rolled Products' stand-											
ITEM ORDERED SPEC PLATE, SAWED MILL FINISH General Terms and Conditions of Sales. Test reports are on file, subject to examination." Constellium Rolled Products Ravenswood, LLC											
CUSTOMER SPECIFICATION AMS 4045K		P.O. BOX 68 RAVENSWOOD, WV 26164 USA									
PART NUMBER 8/1. NI 752188 89186	DATE SHIPPED 10/26/2017	Stere Sand									
WT. SHIPPED NO. OF PIECE: 2100.000 LB 000003	S GOVT. CONTRACT NO.	1									
		Steve Good - Laboratory Manager									
Chemistry (Actual)											
SI FE CU MN MG CR ZN TI ZR Core 0.06 0.17 1.47 0.02 2.69 0.21 5.69 0.04 0.00											
OTHERS-EACH: .05 MAX. OTHERS TOTA	AL: .15 MAX. AL REMAINDER										
All material contained in this lot was cast	and manufactured in the USA										
QUALITY TEXTS: AMC CA-15403 R 8											
OR AUTHORIZED QUALITY DELEGATE TH	RODUCED EXCEPT IN FULL WITHOUT THE RECORDING OF FALSE, FICTITIOUS, IN ATE MAY BE PUNISHED AS A FELONY	HE WRITTEN APPROVAL OF THE LABORATORY OR FRAUDULENT STATEMENTS OR ENTRIES ON UNDER FEDERAL LAW									
	CHEMISTRY BY DES: ARKSPARK HEMISTRIES REPORTED IN PERCENTAGE										
WHEN FRACTI	URE TOUGHNESS TEST REQUIRED, TES ENSILE TEST REQUIRED, TESTED PER A	TED PER ASTM E399									
DU	UNS Number: 090570149; CAGE Code	: 1YW19									
Mercury is not a normal contaminant in aluminum alloys and neither mercury nor any of its compounds were utilized in the manufacture of our product. "END OF CERTIFICATION"											

Constellium

Materials Testing Laboratory

Constellium Rolled Products Ravenswood, LLC

S A M CASTLE & CO.
14001 ORANGE AVE.
PARAMOUNT CA
90723
US

S O L D

A M CASTLE

1420 KENSINGTON ROAD, SUITE 220 OAK BROOK IL 60523 US

Steve Good - Laboratory Manager

A M CASTLE 110606831 4075 INCLUSION Serial:20180104-0110606831 Pa 1of3 CUSTOMER PURCHASE ORDER NO. & ITEM Constellium ORDER NO. CERTIFICATION 228501 "Constellium Rolled Products, hereby certifies that metal shipped under this order has been inspected and found in conformance with the ALLÓÝ 7075 CLAD TEMPER GAUGE WIDTH LENGTH requirements of the applicable specifications as 48.50000 in 144.50000 in 3,670 mm T651 1.25000 in indicated herein. Any warranty is limited to that 31.75 mm 1.232 mm shown on Constellium Rolled Products' standard ITEM ORDERED General Terms and Conditions of Sales. Test SPEC PLATE, SAWED reports are on file, subject to examination." MILL FINISH Constellium Rolled Products Ravenswood, LLC 859 Century Road CUSTOMER SPECIFICATION P.O. BOX 68 RAVENSWOOD, WV 26164 USA AMS 4045K PART NUMBER B/L NUMBER DATE SHIPPED 752114 92452 01/04/2018 WT. SHIPPED NO. OF PIECES GOVT, CONTRACT NO 5340,000 LB 000006

ALL LOTS ON THIS CERTIFICATION ALSO CONFORM TO THE FOLLOWING REQUIREMENTS:

ASTM B594 REV 13 2013 100% SONIC W/ 0.125"DEADZONE Class A

AMS QQ-A-250/12A TYPE1 CLASS A 100% SONIC MINUS DEADZONE

ASTM B209-14
BSS-7055B 2013 CLASS A 100% SONIC TESTED MINUS DEADZONE
CSTI006 REV E 2011 CLASS A 100% SONIC MINUS DEADZONE
DPS 4.713 REV AK 2012 CLASS A 100% SONIC MINUS DEADZONE
GAMPS 9101 REV B 2006 CLASS A 100% SONIC MINUS DEADZONE

PS 21211P 2010 CLASS A 100% SONIC MINUS DEADZONE

Load Details

Package	Net Lbs	Kg	Lot	Piece	Serial	Parent Lot
1001681411	890.000	403.697	9408934	01		
1001681411	890.000	403.697	9408934	02		
1001681411	890.000	403.697	9408934	03		
1001681412	890.000	403.697	9408935	01		
1001581412	890.000	403.697	9408935	02		
1001681412	890.000	403.697	9408935	03		
ot: 9408934	-1					

Tensile - Room Temperature (US)

		Ultimate	(KSI)	Yield (K	(SI)	Elongatio	n (%)	Report
Direction	Tests	Min	Max	Min	Max	Min	Max	
LT	02	79.5	79.9	70.1	70.3	12.5	13.0	

P-860-155D REVISED: 10 2014

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209	 11 1	1 [-1	
			 MIII

P-860-155D REVISED: 10 2014

Malerials Testing Laboratory

Constellium Rolled Products Ravenswood, LLC

	4											F	Ravens	WOO	d, LLC)	
	14 PA 90	M CAS 001 0 RAMO 0723	RANG	E AVI							\$ 0 L D	142	BROO	INGT	ON RO	AD, SL	JITE 220
- 1	, US	•									TO	US		,			
	ÇASTLE	977. V	110606	831	4075		1	NCLUS	HOL	L		ial-2046	20404.04	40000	004		10
					4010		•	NOLUS.	JON		Ser	121.2010	30104-01	10606	337	Pg 20	13
CUS 448	STOMER I 875	PURCHA	ASE OR	DER	VO. & ITE	M		onstell 8501	ium	ORDE	R NO.	m	etal shipp	illed Pro	der this c	nereby co order has	ortifies tha
ALL 707:			EMPER 651	1.25	JGE 000 in 5 mm	48.	DTH 50000 32 mm		144	NGTH .50000 70 mm	in	requir	ted herein	of the B	applicable warranty	specific	with the ations as od to that standard
SPE	M ORDER C PLATE, FINISH)	-					1			Gen rep	eral Term orts are o tellium Ri	s and l in file, olled Pr	Condition subject to oducts F	ns of Sal to examin Ravenswo	es. Test nation."
AMS	TOMER S 4045K	SPECIFIC	CATION	1										P.O.	BOX 68 BOX 20	3	SA.
PAR 752	T NUMBE	R			B/L NUM 92452	BER		DATE 9 01/04/2		PED			St	en !	Long	1	
	SHIPPED 0.000 LB	1		O. OF 00006	PIECES	GOV	T. CO	NTRAC	CT N	Ο.					d - Labor		enager
Tens	ile - Roor	m Temp	erature	(SI)													
50/50/20/50					e (N/MM	2)	Yield	d (N/M	M2)		Eio	ngation	(%)	R	ероп		
	Direction	Test	s N	Min	Max		Min		Ма	X	Min)	Max	i			
	LT	02	5	548	551		483		485	5	12.	5	13.0				
Cher	nistry (Ad	tual)													ſ		
Core		SI 0.07	FE 0.15	CU 1.40	MN 0.04	MG 2.59	CR 0.22	ZN 5.4		TI 0.04	ZR 0.0	0					
OTH	ERS-EAC	'H. 05 A	14X O.	TUEDO	TOTAL	15.10	AV A	0544									
OIII	END-LAC	11, .05 14	ina. U	INER) IUIAL:	. 15 1	AX. AL	LKEM	AINL	JER							
	aterial co		in this	lot wa	as cast ar	nd mar	nufact	ured in	n the	USA							
	ile - Roon			/IIC										i	i		
ens	ne - Roon	n rempe			e (KSI)		Yield	(KSI)			Elor	ngation	(%)	Re	port		
	Direction	Tests		iin	Max		Min		Max	K	Min		Max		i –		
	LT	02	8	0.7	80.7		71.1		71.4	4	12.5	5	13.0				
															!		



P-860-155D REVISED: 10 2014

Constellium Rolled Products Ravenswood, LLC

S H I P T O	14001 PARAN 90723 US	ORANG MOUNT (SE AV							-	A M CASTLE 1420 KENSINGTON ROAD, SUITE 220 OAK BROOK IL 60523 US
A M CAS	TLE	11060	6831	4075		1	INCLUS	ION		Ser	ial:20180104-0110606831 Pg 3of3
CUSTON 448875	IER PUR	CHASE O	RDER	NO. & ITE	M		onstelli 28501	um ORD	ER	NO.	"Constellium Rolled Products, hereby certifies the metal shipped under this order has been
ALLOY 7075	CLAD	TEMPE T651	1.25	JGE 6000 in '5 mm	WID1 48.50 1,232	0000		LENGTI 144.500 3,670 mi	00 ir	1	inspected and found in conformance with the requirements of the applicable specifications as indicated herein. Any warranty is limited to that shown on Constellium Rolled Products' standard
MILL FIN	ATE, SAV ISH						`				General Terms and Conditions of Sales, Test reports are on file, subject to examination." Constellium Rolled Products Revensivood, LLC 859 Century Road
AMS 404		FICATIO	N								P.O. BOX 68 RAVENSWOOD, WV 26164 USA
752114				B/L NUMI 92452	BER		DATE S 01/04/20	HIPPED 018			Steve Sand
WT, SHIP 5340.000			10. OF 100006	PIECES	GOVT	. co	NTRAC	T NO.			Steve Good - Laboratory Manager
Tensile -	Room Te	mperatur	e (SI)								
				e (N/MM2)	Yiel	d (N/M)	V(2)		Elo	ngation (%) Report
<u>Dire</u>			Min 556	Max 556		Min		Max		Min	111777
			556	556		490		492		12.	5 13.0
Chemistr	(Actual))									,
Core	S 0.	I FE .07 0.15	CU 1.40	MN 0.04		CR 0.22	ZN 5.43	TI 3 0.04	ş	ZR 0.00	
OTHERS-	EACH: .0	5 MAX. C	THER	S TOTAL:	.15 MA	X. A	LREMA	INDER			
											:
All materi	al contair	ned in this	s lot w	as cast an	d manu	ıfacı	tured in	the USA	4		
QUALITY AMC CA-1		7									
											I
ON AUT	NORIZED (doublity b	THE CE	RTIFICATE CHEM FRACTURE HEN TENSII DUNS t in alumini	MAY BI CHEMIST ISTRIES TOUGH LE TEST Number um alloy manutac	REPURES:	INISHED BY OES: PORTED S TEST QUIRED, 0905701	AS A FE ARKSPA IN PERCE REQUIRE TESTED 149; CAG I mercury product.	IOUS ELON ARK ENTA D. T PER	GE I	E WRITTEN APPROVAL OF THE LABORATORY R FRAUDULENT STATEMENTS OR ENTRIES ON NDER FEDERAL LAW. BY WEIGHT ED PER ASTM E399 TM E8: B557 1YWL9 y of its compounds were utilized in the

SHIP TO:

A M CASTLE & CO 14001 ORANGE AVE P.O. BOX 1402 PARAMOUNT, CA 90723

SOLD TO:

AM CASTLE & CO- SOLD TO 1420 KENSINGTON RD SUITE 220 OAK BROOK, IL 60523

AISER ALUMINUM

Trentwood Works - Spokane, WA 99215 Phone: (800) 367-2586

CERTIFIED TEST REPORT

Serial Number 4493592

CUSTOMER PO NUMBER: CUSTOMER PART NUMBER: WORK PACKAGE: SHIP RUN/LOAD: | GOVT CONTRACT NUMBER: 750023 448135-1 ×104155/15 KAISER ORDER NO: SHIP DATE: TEMPER: CLAD: PRODUCT DESCRIPTION: 1248439-1 13-JAN-2018 7075 BARE T651 Sawed Plate WEIGHT SHIPPED: QUANTITY: TRUCK BIL# DIAMETERWIDTH: LENGTH: 0.2500 IN 48.500 IN 144.500 IN 32311B 18 PCS EST. 2071285 (6 3500 MM) (1231.6 MM) (3670.3 MM)

MHU 2188858: LOT 24552484: 18 pieces;

Certified Specifications

AMS-00-A-250/12/RevA

ASTM B 209/Rev14

Test Code: 1512

AMS 4045/RevL

CMMP 025/RevV

Lot: 245524B4

Cast 571

Drop 12

Test Results

Ingot 2

Melted in USA

(ASTM E8/6557)

(EN 2002-1)

Tensile:

Temper Dir / # Tests T651 LT / 2 (Min:Max)

Ultimate KSI (MPA)

86.1:86.1 (594:594) Yield KSI (MPA) 76.6:76.7 (528:529)

Elongation % 11.7:12.6

(ASTM E1251)

Chemistry: SI FE CU WIN MG CR ZN TI ZR OTHER Actual(wi%) 0.08 0.17 1.4 0.04 2.6 0.20 5.7 0.03 0.01 0.01 TOT 0.03

ALLOY LIMITS

SI FE CU MIN MG CR ZN TI ZR OTHER MAX 7075 MINIWI%) 0.00 0.00 1.2 0.00 2 1 0.18 5.1 0.00 0.00 0.00 FACH 0.05 MAX(wt%) 0.40 0.50 2.9 2.0 0.30 0.28 6.1 0.20 0.05 0.05 TOT 0.15

Aluminum Remainder

ORDER COMMENTS AMC CA-15409 R 3





Trentwood Works - Spokane, WA 99215 Phone: (800) 367-2586

CERTIFIED TEST REPORT

Serial Number 4493592

CERTIFICATION

Kaiser Ahminum, Trenswood Works, is ISO 9001, AS9100, and ISO 14001 certified, and hereby certifies that all material shipped under this order:

* has been inspected, tested, and found to be in conformance with the requirements of the specifications inflicated herein.

All test equirement and measuring devices are calibrated and certified in accordance applicable specifications. For material thicknesses outside specification limits, mechanical properties are as shown herein and chemical composition meets specification requirements. Reported elongation values have been measured as elongation at fracture.

**was methed in the United States of America or a qualitying country per DFARS 225.872-1(a), was manufactured in the United States of America, and meets the requirements of DFARS 252.225 for domestic content.

**This is not hermally processed in compliance with AMS 2772, where applicable.

**Is in americanly free, within the limits of detection of ASTA E1215 (c topm).

**Is in compliance with RoMS 2, European Unron Directive 2011/85/EU.

**Is in compliance with European Unron Directive 2011/85/EU.

**Is in compliance with European Chemical Agency, ECHA, REACH regulations, (EC) No 1907/2008, and Kalser regulation with European Chemical Agency, ECHA, REACH regulations, (EC) No 1907/2008, and Kalser regulation that shown on Editor is Section 15.2 of the Dodd-Frank Act.

**Is like of Conflict Minerals, as defined in Section 15.2 of the Dodd-Frank Act.

**Is like of weld repair.

**In the of weld repair.

**Any wateranty is limited to that shown on Kalser Aluminum's standard general terms and conditions of sale. Test reports are on tile, subject to examination. Test reports shall not be reproduced except in full, without the written approval of the Kalser Aluminum's standard general terms and conditions or fraudulent statements or antires on the certificate may be punished as a felony under federal law.

JAMES HEMENWAY, TECHNICAL PROCESS MANAGER

Page 2 of 2

ļ

SHIP TO:

A M CASTLE & CO 14001 ORANGE AVE P.O. BOX 1402 PARAMOUNT, CA 90723

SOLD TO:

AM CASTLE & CO- SOLD TO 1420 KENSINGTON RD SUITE 220 OAK BROOK, IL 60523 KAISER

Trentwood Works - Spokane, WA 99215 Phone: (800) 367-2586

CERTIFIED TEST REPORT

Serial Number | 4481839

CUSTOMER PO NUMBER	t: WO	RK PACKAGE:	750067	RT NUMBER:	SHIP RUN/LOAD: 104070/8	GOV'T CONTRACT NUMBER	;
1244225-1		SHIP DATE: 14-OCT-20	017 7075	BARE T651	(40)	ESCRIPTION: ale	
WEIGHT SHIPPED: 3198 LB	12 PCS E		CK B/C #: 39553	GAUGE: 0.3750 IN	DIAMETERWIS 48.500 IN (12)	DTH: LENGTH: 144.500 IN 31.9 MM)	(3670.3 MM)

MHU 2157346: LOT 245158B1: 12 pieces;

Certified Specifications AMS 4045/RevL AMS-QQ-A-250/12/RevA ASTIVI B' 209/Rev 14 CMMP 025/RevV Test Code: 1512 **Test Results** Lot: 245158B1 Cast 534 Drop 25 Ingot 5 Melted in USA (ASTM E8/B557) (EN 2002-1) Tensile: Temper Dir / # Tests Ultimate KSI (MPA) Yield KSI (MPA) Elongation % T651 LT / 3 (Min:Max) 85.5:85.8 75.8:76.0 13.3:13.5 (590:592) (523:524)

(ASTM E1251)

Chemistry: SI FE CU MN MG CR ZN TI ZR OTHER Actual(w1%) 0.10 0.17 1.5 0.04 2.5 0.19 5.8 0.03 0.01 0.02 TOT 0.03

ALLOY LIMITS

SI FE CU MN MG CR ZN TI ZR OTHER MAX 7075 MIN(wt%) 0.00 0.00 1.2 0.00 2.1 0.18 5.1 0.00 0.00 0.00 EACH 0.05 MAX(wt%) 0.40 0.50 2.0 0.30 2.9 0.28 6.1 0.20 0.05 TOT 0.15 Aluminum Remainder

ORDER_COMMENTS AMC CA-15409 R 3





CERTIFIED TEST REPORT

Serial Number 4481839

Trentwood Works - Spokane, WA 99215 Phone: (800) 367-2586

CERTIFICATION

Kaiser Aluminum, Trentwood Works, is ISO 2001, ASS 100, and ISO 14001 certified, and hereby certifies that all material shipped under this order:

has been inspected, tested, and found to be in conformance with the requirements of the specifications indicated herein.

All test equiranent and measuring downers are cellibrated and certified in accordance applicable specifications. For material thicknesses outside aspecification limits, mechanical properties are as shown herein and chemical composition meals specification requirements. Reported elengation values have been measured as clongation at fracture.

was meted in the United States of America or a qualifying country per DFARS 225,872-1(a), was manufactured in the United States of America, and meets the requirements of DFARS 252,225 for domestic content.

It is the control of the Conformal properties are applicable.

It is the control of the Conformal properties are applicable.

It is the compliance with RehS 2, European Union Directive 2011/65/60.

It is neconfliance with European Union Directive 2011/65/60.

It is the conformal properties are applicable of the Dedd-Frank Act.

It is the conformal properties of the Conformal properties and conditions of tale. Test reports are on tile, subject to examination. Test reports shall not be reproduced except in fulf, without the written approval of the Kaiser Aluminum laboratory. The recording of false, fictitious or fraudulent statements or entries on the Confidence may be punished as a felony uncer federal faw.

JAMES HEMENWAY, TECHNICAL PROCESS MANAGER

Page 2 of 2

SHIP TO:

A M CASTLE & CO 14001 ORANGE AVE P.O. BOX 1402 PARAMOUNT, CA 90723

SOLD TO:

AM CASTLE & CO- SOLD TO 1420 KENSINGTON RD SUITE 220 OAK BROOK, IL 60523

KAISER ALUMINUM

Trentwood Works - Spokane, WA 99215 Phone: (800) 367-2586

CERTIFIED TEST REPORT

Serial Number 4495731

									1	
CUSTOMER PO NUMBER	: wo	RK PACKA		ISTOMER PAR	NUMBER:	SH	IP RUN/LOAD:	GOV'T C	ONTRACT NUMBER	ξ:
449547-1			/	50157	P	10	04171/7			
KAISER ORDER NO:		SHIP DATE	E:	ALLOY:	CLAD:	TEMPER	PRODUCT	DESCRIPTI	ON:	
1249020-1		29-JAN-	2018	7075	BARE	T651	Sawed F	Plate	į	
WEIGHT SHIPPED:	QUANTITY:	T	RUCK B	L #:	GAUGE:	3/1	DIAMETERM	лотн:	LENGTH:	
3816 LB	7 PCS ES	T. 2	207159	2	0.7500 IN	3.0500 MM)	48.500 IN	231.9 MM)	144.500 IN	(3670.3 MM)

MHU 2176485: LOT 247506B9: 7 pieces;

AMS 4045/RevL ASTM B 209/Rev 14 BSS 7055/RevB DPS 4.713/RevAK PS 21211/RevP

Certified Specifications

AMS-00-A-250/12/RevA ASTM B 594/Rev 13 CMMP 025/RevV GAMPS 9101/RevB/AmdSCN1 AMS-STD-2154/RevC BAC 5439/RevJ CSTI 006/RevE GSS16100/RevG/Amd1

Test Code: 1512

Lot: 247506B9

Cast 577

Drop 04

Test Results Ingot 1

Melted in USA

(ASTM E8/B557) (EN 2002-1)

Tensile:

Temper T551

Dir / # Tests LT / 2 (Min:Max)

Ultimate KSI (MPA) 84.1:84.3

(580:581)

Yield KSI (MPA) 74.8:75.2

(516:519)

Elongation % 13.4:13.5

(ASTM E1251)

Chemistry: SI CU FE MN MG CR ZN TI ZR OTHER Actual(wt%) 0.08 0.17 1.5 0.04 2.5 0.19 5.9 0.02 0.01 0.01 TOT 0.04 ..

ALLOY LIMITS

FE CU MN MG CR ZN TI ZR OTHER MAX 7075 MIN(wt%) 0.00 0.00 1.2 0.00 2.1 0.18 0.00 5.1 0.00 0.00 EACH 0.05 MAXIWI%) 0.40 0.50 2.0 0.30 2.9 0.28 6.1 0.20 0.05 0.05 TOT 0.15 Aluminum Remainder

ORDER COMMENTS AMC CA-15403 R 8



CERTIFIED TEST REPORT

Serial Number 4495731

Trentwood Works - Spokane, WA 99215 Phone: (800) 367-2586

TEST NOTES

Metal represented by this test report was 100% Type I (immersion) ultrasonically tested from one side with 3mm dead zones top and bottom and meets the Class A and Class B requirements of all specifications referenced on this test report. No surface marking of sonic indications is performed.

CERTIFICATION

Kaiser Aluminum, Transwood Works, is ISO 9001, AS9100, and ISO 14001 certified, and hereby certifies that all material shipped under this order:

* has been inspected, tested, and found to be in conformance with the requirements of the specifications indicated herein.

All test equipment and measuring devices are cell-prated and curvilled in accordance applicable specifications. For material thicknesses outside specification limits, mechanical proporties are as shown herein and chemical composition ments specification requirements. But always have been measured as dangation at fracture.

was material in the United States of America or a qualifying country per OFARS 225.872-1(a), was manufactured in the United States of America, and meets the requirements of OFARS 252.225 for domestic pontent.

was meted in the United States of America or a qualifying country per OFARS 225.877-1(a), was manufactured in the United States of America, and meets the requirements of OFARS 252.225 for domestic content.

It is not to the content of the content

JAMES HEMENWAY, TECHNICAL PROCESS MANAGER

Page 2 of 2

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- william Materials Testing Laboratory

Constellium Rolled Products

Ravenswood, LLC A M CASTLE & CO. S 5 A M CASTLE 0 14001 ORANGE AVE. 1420 KENSINGTON ROAD, SUITE 220 1 PARAMOUNT CA OAK BROOK IL D 90723 60523 0 0 A M CASTLE 110606831 4075 INCLUSION Serial: 20180104-0110606831 Pq 10/3 CUSTOMER PURCHASE ORDER NO. & ITEM Constellium ORDER NO. CERTIFICATION 448875 "Constellium Rolled Products, hereby certifies that n metal shipped under this order has been ALLO CLAD inspected and found in conformance with the TEMPER GAUGE WIDTH LENGTH 7075 requirements of the applicable specifications as 1.25000 in T651 48.50000 in 144.50000 in indicated heroin. Any warranty is limited to that shown on Constellium Rolled Products' standard 31.75 mm 1,232 mm 3,670 mm ITEM ORDERED Goneral Terms and Conditions of Sales. Test SPEC PLATE, SAWED reports are on file, subject to examination." MILL FINISH Constellium Rolled Products Ravenswood, LLC 859 Century Road CUSTOMER SPECIFICATION P.O. BOX 68 AMS 4045K RAVENSWOOD, WV 26164 USA PART NUMBER B/L NUMBER DATE SHIPPED 752114 92452 01/04/2018 WT. SHIPPED NO. OF PIECES GOVT. CONTRACT NO. 5340.000 LB 000006 Steve Good - Laboratory Manager ALL LOTS ON THIS CERTIFICATION ALSO CONFORM TO THE FOLLOWING REQUIREMENTS: ASTM B594 REV 13 2013 100% SONIC W/ 0.125"DEADZONE Class A AMS QO-A-250/12A

AMS-STD-2154A 2012 TYPE1 CLASS A 100% SONIC MINUS DEADZONE ASTM B209-14 BSS-7055B 2013 CLASS A 100% SONIC TESTED MINUS DEADZONE CST1006 REV E 2011 CLASS A 100% SONIC MINUS DEADZONE DPS 4.713 REV AK 2012 CLASS A 100% SONIC MINUS DEADZONE GAMPS 9101 REV B 2006 CLASS A 100% SONIC MINUS DEADZONE PS 21211P 2010 CLASS A 100% SONIC MINUS DEADZONE Load Details Package Net Lbs Lot Piece Serial Parent Lot 1001681411 890.000 403 697 9408934 1001681411 890.000 403.697 9408934 02 1001681411 890,000 403.697 9408934 03 1001681412 890.000 403.697 9408935 01 1001681412 890,000 403.697 9408935 02 1001681412 890,000 403.697 9408935 Lot: 9408934

Tensile - Room Temperature (US)

		Ultimate	(KSI)	Yield (K	SI)	Elongati	on (%)	Report
Direction	Tests	Min	Max	Min	Max	Min	Max	
LT	02	79.5	79.9	70.1	70.3	12.5	13.0	

P-860-155D REVISED: 10 2014

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Materials Testing Laboratory

Constellium Rolled Products Ravenswood, LLC

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	US				
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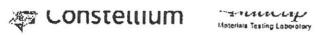
P-860-155D REVISED: 10 2014

S O L D A M CASTLE

1420 KENSINGTON ROAD, SUITE 220 OAK BROOK IL 60523 US

0									0	US					
A M CAST	TLE	110606	831	4075		IN	CLUSIO	N	Seria	1:2018	0104-01	106068	131	Pg 2of	3
CUSTOM 448875	ER PUR	CHASE OF	DER NO	D. & ITEN	A	Cor 228	stellium 501	ORDE		"Const	ellium Ro	llad Pro	FICATI	ON hereby car order has	tifies th
ALLOY 7075	CLAD	TEMPER T651	1.2500 31.75	00 in	WID7 48.50 1,232	000 ir	1 14	NGTH 4.50000 570 mm	in	inspe requir indicat	cted and ements of ed herein	found of the a	in confe pplicable warranti	ormance v specifica is limited Products	rith the tions as
TEM ORI SPEC PLA MILL FINI	ATE, SAV	VED								Gene	ral Term rts are c tellium R	on file, solled Pro	Condition subject oducts I	ns of Sale: to examin Ravenswood	s. Test
MS 4045		IFICATION	٧	-	-								BOX 68		
ART NUI 52114	MBER			/L NUME 2452	BER		ATE SHII /04/2018				SI	en)	Sun	1	
WT. SHIP! 340.000 I			O. OF PI	ECES	GOVT.	CON	TRACT	NO.						ratory Mar	nager
ensile - F	Room Te	mperature													
		1	Illimate	(N/MM2)	į.	Yield	(N/MM2)	1	Floor	gation	(%)	Re	port		
Direc	ties T									gation	(70)		port		
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	0	ests A	Min	Max		Min	M	ax	Min	941011	Max				
LT	(Actual)	ests N 2 5	Min i48	Max 551 MN	MG	Min 483 CR	M	ax	Min	gatton	Max				
LT	(Actual)	ests N 2 5	Min i48 CU	Max 551 MN	MG	Міл 483	M: 48	ax 35	Min 12.5	gatton	Max		sport -		
LT hemistry ore	(Actual) SI 0.	ests N 2 5	CU 1.40	551 MN 0.04	MG 2.59	Min 483 CR 0.22	M: 48	35 TI 0.04	Min 12.5 ZR	gallon	Max				
LT hemistry ore OTHERS-	(Actual) SI 0. EACH: .0	ests N 2 5	CU 1.40	MAX 551 MN 0.04	MG 2.59 15 MA)	Min 483 CR 0.22	ZN 5.43	TI 0.04	Min 12.5 ZR	gallon	Max				
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hemistry ore OTHERS- II materia ot: 940	(Actual) SI 0. EACH: .0	FE 07 0.15 MAX. Or ned in this	CU 1.40 THERS 1	MAX 551 MN 0.04 FOTAL: .	MG 2.59 15 MA)	Min 483 CR 0.22	ZN 5.43 REMAIN	TI 0.04 DER	Min 12.5 ZR 0.00	ation	Max 13.0		port		

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P-860-1550 REVISED: 10 2014

Constellium Rolled Products

1												Ravenswood, LLC				
S			TLE &							Γ	S	A M CASTLE				
P T O	PARA 9072 US	AMOU 23	RANGE JNT CA	Α	I.						D T 0	1420 KENSINGTON ROAD, SUITE 220 OAK BROOK IL 60523 US				
A M CAS			106068		4075			INCLUS	SION	ı	Seri	rial:20180104-0110606831 Pg 3of3				
CUSTOMER PURCHASE ORDER NO. & ITEM Constellium ORDER NO. 228501												CERTIFICATION "Constellium Rollod Products, hereby certifies that metal shipped under this order has been inspected and found in conformance with the				
ALLOY 7075	CLAD	T651 1.25 31.7			JGE 6000 in 75 mm	DTH 50000 32 mr	000 in 144.5000				requirements of the applicable specifications as indicated heroin. Any warranty is limited to that shown on Constellium Rolled Products' standard					
SPEC PL MILL FIN	LATE, SA NISH	4WED										General Terms and Conditions of Salos. Test reports are on file, subject to examination." Constellium Rolled Products Revenswood, LLC 859 Century Road				
	CUSTOMER SPECIFICATION AMS 4045K											P.O. BOX 68 RAVENSWOOD, WV 26164 USA				
752114	PART NUMBER 752114 B/L NUMBER 92452							DATE :			7	Steve Long				
WT. SHIP 5340.000				0. OF 00006	PIECES	GOV	T. CC	ONTRA	CTN	10.		Steve Good - Leboratory Manager				
Tensile -	Room T	Tempe	rature	(SI)				· · · · · · · · · · · · · · · · · ·								
	ection	Tosts	00-1		te (N/MM2	-		eld (N/M		-		ongation (%) Report				
LT		Tests 02		Min 556	556		Min 490		Ma 492		Min 12.5					
Chemistr	ry (Actua	al)														
Core		SI 0.07	FE 0.15	CU 1.40	MN 0.04	MG 2.59	CR 0.22			TI 0.04	ZR 0.00	*				
OTHERS	EACH:	.05 M	AX. 01	THER	S TOTAL:	.15 M/	AX. /	AL REM	IAIN	DER						
			in this	lot w	as cast ar	nd mar	nufac	ctured i	n the	e USA						
QUALITY AMC CA-1											<u>-</u>	1				
						-2										
THIS TO	EST REPO	ORT S	THA DE	ELEGA	RTIFICATE	RECORDI E MAY I CHEMIS	BE PI	OF FALS PUNISHED BY DES	SE, F D AS S: AR	FICTITIOU S A FELC RKSPARK	US, OF ONY U K	HE WRITTEN APPROVAL OF THE LABORATORY R FRAUDULENT STATEMENTS OR ENTRIES ON JNDER FEDERAL LAW.				
				WI	CHEM FRACTURE HEN TENS DUNS	MISTRIES E TOUGI SILE TES S Numbe	S REI SHNES ST RE	PORTED SS TEST EQUIRED 090570	O IN P T REC D, TES 0149:	PERCENT QUIRED, STED PE D: CAGE	TAGE I	BY WEIGHT TED PER ASTM E399 STM E8; B557 TYWL9				
Morcury	is not a	norma	il conta	ıminan	t in alumin	num allo manufa	loys ai	and neith re of our CERTIFIC	her m r prod	nercury n duct.	or any	ay of its compounds were utilized in the				

SHIP TO:

A M CASTLE & CO 14001 ORANGE AVE P.O. BOX 1402 PARAMOUNT, CA 90723

SOLD TO:

AM CASTLE & CO- SOLD TO 1420 KENSINGTON RD SUITE 220 OAK BROOK, IL 60523

KAISER ALUMINUM

Trentwood Works - Spokane, WA 99215 Phone: (800) 367-2586

CERTIFIED TEST REPORT

Serial Number 4481839

					1						
CUSTOMER PO NUMBER: WO			750067		T NUMBER:		SHIP RUN/LOAD:		GOVT CONTRACT NUMBER:		1:
438454-1						- 1	104070/8				
	SHIP DA	E:	ALLOY	2	CLAD:	TEMPER	;	PRODUCT D	ESCRIPTION	ON:	
1244225-1			14-OCT-2017 7075			T651	24				
QUANTITY;	1	TRUCK	B/L #:			-	1	DIAMETERMI	DTH:	LENGTH:	
12 PCS E	EST. 2069		553						31.9 MM)	1,44.500 IN	(3670.3 MM)
	QUANTITY;	SHIP DA	SHIP DATE: 14-OCT-2017 QUANTITY: TRUCK	750067 SHIP DATE: ALLOY 14-OCT-2017 7075 OUANTITY: TRUCK BY 8:	750067 SHIP DATE: ALLOY: 14-OCT-2017 7075 TRUCK BYL P:	750067 SHIP DATE: ALLOY CLAD: 14-OCT-2017 7075 BARE GAUGE: 0.3750 Mark 12 PCS EST 2069553 0.3750 Mark 2069553 0.3750 0.3750 Mark 2069553 0.3750 0.3750 0.3750 0.3750 0.3750 0.3750 0.3750 0.3750 0.3750 0.3750 0.3750 0.3750 0.3750 0.3750 0.3750 0.3750 0.3750 0.3750 0.375	750067 SHIP DATE: ALLOY: (CLAD: TEMPER 14-OCT-2017 7075) BARE T651 OUANTITY: TRUCK BILE: GAUGE: 0.3750 IN	750067 SHIP DATE: ALLOY: (CLAD: TEMPER: 14-OCT-2017 7075) BARE T651 OUANTITY: TRUCK BY A: GAUGE: 0.3750 IN	750067 TOUR TEMPER: PRODUCT DE SAWER TOUR	750067 SHIP DATE: ALLOY: CLAD: TEMPER: PRODUCT DESCRIPTION 14-OCT-2017 7075 BARE T651 Sawed Plate OUANTITY: TRUCK BYL P: GAUGE: O.3750 IN 48.500 IN	750067 SHIP DATE: ALLOY: CLAD: TEMPEB: PRODUCT DESCRIPTION: 14-OCT-2017 7075 BARE T651 Sawed Plate

MHU 2157346: LOT 245158B1: 12 pieces;

AMS 4045/RevL CMMP 025/RevV

AMS-QQ-A-250/12/RevA

Certified Specifications

ASTM B 209/Rev14

Test Code: 1512

Lot: 245158B1

Cast 534

Drop 25

Test Results Ingot 5

Melted in USA

(ASTM E8/8557)

(EN 2002-1)

Tensile:

Temper

Dir / # Tests T651 LT / 3 (Min:Max)

FE

Ultimate KSI (MPA) 85.5:85.8

(590:592)

Yield KSI (MPA) 75.8:76.0 (523:524)

Elangation % 13.3:13.5

0.02

0.05

(ASTM E1251)

Chemistry: Actual(w:%)

FE CU MN 0.17 1.5 0.04 MG CR 2.5 0.19 ZN

0.03

0.20

5.8

ZN

5.1

6.1

TI ZR 0.01

OTHER TOT 0.03

ALLOY LIMITS

7075 MIN(wt%) 0.00 0.00 MAX(wt%) 0.40 0.50

SI

SI

0.10

CU MN 1.2 0.00 2.0 0.30

MG CR 2.1 0.18 2.9 0.28

TI 0.00 0.00

0.05

ZR OTHER 60.0 EACH

TOT

MAX 0.05 0.15

ORDER COMMENTS AMC CA-15409 R 3

Aluminum Remainder



Trentwood Works - Spokane, WA 99215 Phone: (800) 367-2586

CERTIFIED TEST REPORT

Serial Number 4481839 |

CERTIFICATION

Kaiser Aluminum, Trentwood Works, is 1SO 9001, AS9100, and ISO 14001 certifled, and hereby detrillies that all material shipped under this order:

All lest equiriment and mastering devices are collowated and certifled in econdame explication indicated herein.

All lest equiriment and mastering devices are collowated and certifled in econdame explication indicated herein.

All lest equiriment and mastering devices are collowated and certifled in econdame explications. For material tricknesses outside specification limits, mechanical properties are as shown nerein and chemical composition meets specification requirements. Reported elongation values have been measured as elongation at fracture, domestic content.

Asso been internally processed in compliance with AMS 2772, where applicable is mercury free, within the limits of detection of ASTM E1215 (< 1ppm).

Is in compliance with RoHS 2, European Union Directive 2011/65/EU.

Is in compliance with RoHS 2, European Union Directive 2011/65/EU.

Is if the of Conflict Minerals, as defined in Section 15.2 of the Dodd-Flank Act.

Is the ed weld repair.

Any warranty is limited to that shown on Kaiser Aluminum's standard general terms and conditions of sale. Test reports are on file, subject to examination. Test reports shall not be reproduced except in full, without the written approval of the Kaiser Aluminum's standard general terms and conditions or transfer entries on the certificate may be curished as a fedory under federal law.

JAMES HEMENWAY, TECHNICAL PROCESS MANAGER

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Page 2 of 2